Dosage Plan

Blasting Media Additive PantaTec ULTIMATE

1. Vaccination of the Blasting System (first addition)

The total amount of additive for the vaccination varies according to the degree of contamination.
Reference: at least 2-4 litres per ton of blasting media inside the system (operating mix). Small machine at least 2 litres.
Pour in partial amounts about every 3 minutes over the course of 15 minutes into the running machine.

2. Addition in Normal Operation

Wheel-blasting system 0.5 - 1.0 litre blasting media additive per wheel and hour of blasting
Air blasting system 0.5 - 1.0 litre blasting media additive per blast tube and hour of blasting
Pour as often as possible small portions, e.g. total 4 litres / hour ==> 1 litre / 15 minutes.

Status Operation hour counter	Date	Addition given, signature	Dosage amount / remarks

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